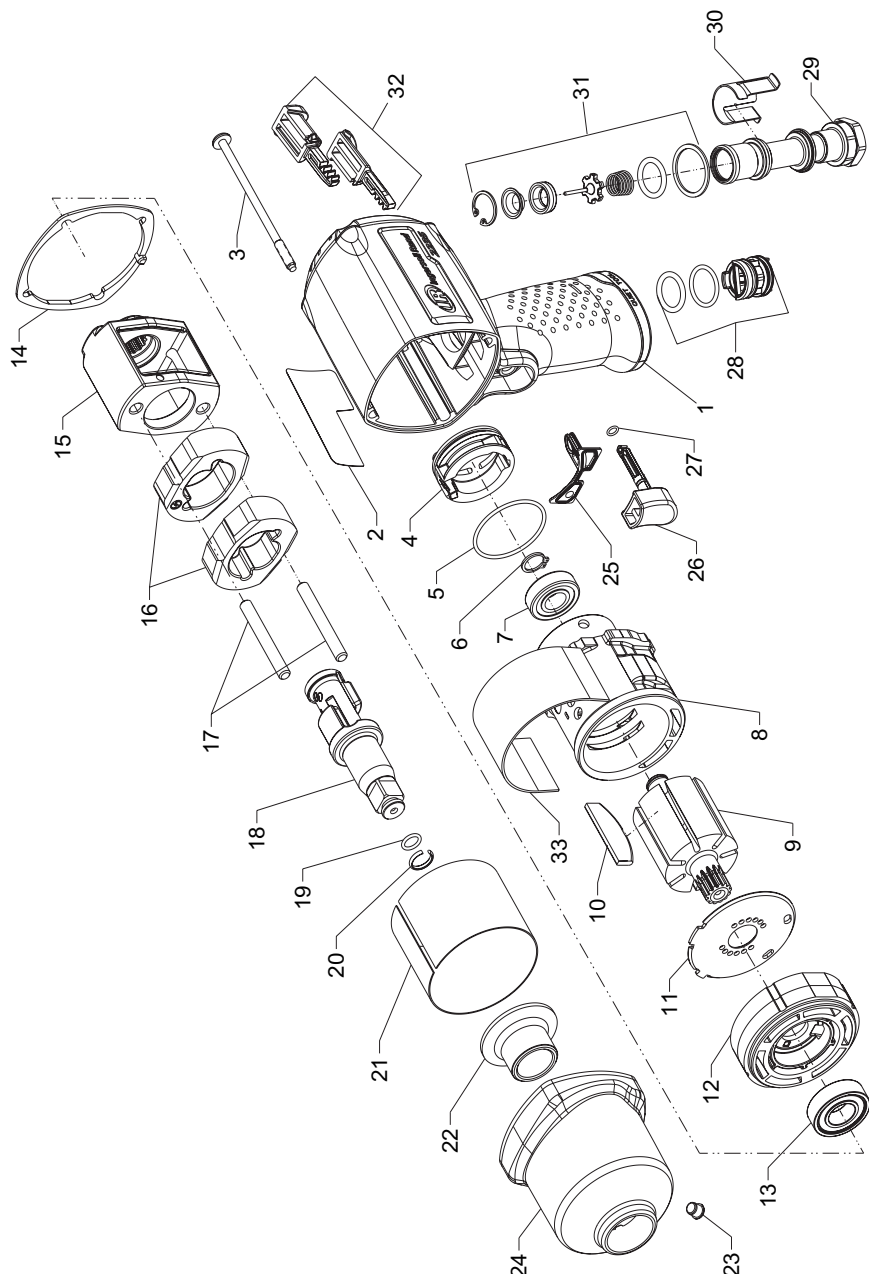


2235QXPA Series Air Impactool™ - Exploded View



(Dwg. 47532836)



2235QXPA Series Air Impactool™ - Parts List

Item	Part Description	Part Number (CCN)	Item	Part Description	Part Number (CCN)
	Housing Assy	2235QXPA-A40 (47535633001)	28	Reverse Valve Assy	2131-A329 (04167896)
1	Housing	-- --		Reverse Valve	-- --
2	Nameplate/Warning Label	-- --		O-Ring, Reverse Valve (Top-Black)	-- --
25	Gasket, Motor	-- --		O-Ring, Reverse Valve (Bottom-Blue)	-- --
28	Reverse Valve Assy	-- --			
32	Button Kit	-- --	*	Inlet Bushing Assy	2135-D565A (45531787)
2	Nameplate/Warning Label	2235QXPA-301 (47535634001)	29	Inlet Bushing	--
3	Screw, Hammer Case (4)	2235-638 (47506531001)	30	Inlet Clip	2131-57 (04167862)
*	Power Regulator Assy	2135-D249A (45523628)	31	Inlet Parts Kit	2135-K303 (45535051)
4	Power Regulator	-- --		Washer	-- --
5	O-Ring, Power Regulator	-- --		O-Ring, Seal	-- --
6	Retaining Ring	2131-6 (4194809)		Throttle Spring	-- --
7	Ball Bearing (Cylinder)	2131-97 (4172813)		Throttle Valve	-- --
8	Cylinder	2235-3 (48423115)		Valve Seat	-- --
9	Rotor	2235-53 (48416580)		Seat Support	-- --
† 10	Vane Pack (set of 7)	2235-42-7 (47514377001)		Retainer	-- --
11	Wear Plate	2235-11X (48423131)	32	Button Kit	2135-K75 (04722245)
12	End Plate	2235-11 (48422075)		Forward Button	-- --
13	Ball Bearing (End Plate)	2235-97 (48416614)		Reverse Button	-- --
† 14	Hammer Case Gasket	2235-36RD (47500394001)	33	Silencer Wrap	2235Q-311 (47517575001)
*	Hammer Mechanism Kit	2235-THK1 (47517319001)	*	Tune-up Kit	2235-TK1 (47517401001)
15	Hammer Frame	-- --	5	O-Ring, Power Regulator	-- --
16	Hammer (2)	2235-724 (48422018)	6	Retaining Ring	-- --
17	Hammer Pin	-- --	7	Ball Bearing (Cylinder)	-- --
*	Anvil Assy	2235-A626 (47514376001)	13	Ball Bearing (End Plate)	-- --
18	Anvil	-- --	10	Vane Pack (set of 7)	-- --
	Socket Retainer Kit	-- --	14	Hammer Case Gasket	-- --
†*	Socket Retainer Kit (1/2" Ring-type)	2125QTI-K425 (80107733)	27	O-Ring, Trigger	-- --
†*	Socket Retainer Kit (1/2" Ring-type) - 10 PACK	2125QTI-K425-10 (47517616001)	25	Gasket, Motor	-- --
19	O-Ring	-- --		O-Ring, Reverse Valve (Top-Black)	-- --
20	Socket Retainer	-- --		O-Ring, Reverse Valve (Bottom-Blue)	-- --
*	Hammer Case Assy	2235AL-D727A (47533506001)	31	Inlet Parts Kit	-- --
21	Hammer Case Sleeve	2235-110 (47518537001)	*	Inlet Clip Removal Tool	2131-322 (04263745)
22	Bushing, Hammer Case	2135-941 (80092927)	†*	Air Care Kit (grease gun, grease, oil)	115-LBK1 (04616108)
23	Grease Fitting	130SR-188 (03039930)	*	Grease (replacement tube for -LBK1)	115-4T (04616157)
24	Hammer Case	-- --	†*	Air Tool Oil (4 oz. Bottle)	10Z4 (03875671)
† 25	Gasket, Motor	2235-283 (47502726001)	*	Grease (1 lb can)	105-1LB (04279147)
†*	Trigger Assy	2135-D93 (80096704)	*	Grease (8 lb can)	105-8LB (04264875)
26	Trigger	-- --	*	Grease Gun	R000A2-228 (03095015)
27	O-Ring, Trigger	-- --	*	Protective Tool Boot	2235-B00T (47536461001)

* Indicates Not Illustrated.

† Indicates common-wear parts. Maintain stock to reduce downtime.

Parts and Maintenance

When tool life has expired, it is recommended that the tool be disassembled, degreased and parts separated by material for proper recycling.

Tool repair and maintenance should only be carried out by an authorized Service Center.

Refer all communications to the nearest **Ingersoll Rand** office or distributor.

Related Documentation

Manuals can be downloaded from ingersollrandproducts.com

For additional information, refer to:

Product Safety Information Manual 04580916.

Product Information Manual 47532674001.



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